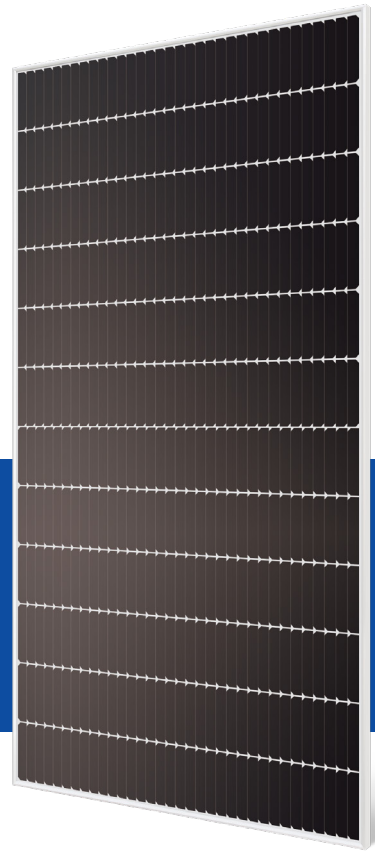


# HYUNDAI SOLAR MODULE

**VI**  
SERIES

**PERC Shingled**

HiE-S470VI HiE-S475VI HiE-S480VI



Shingled  
Technology



For Utility-Scale  
Applications



More Power  
Generation  
In Low Light



**M6 PERC Shingled**

M6 PERC Shingled Technology provides ultra-high efficiency with better performance in low irradiation. Maximizes installation capacity in limited space.



**Anti-LID / PID**

Both LID(Light Induced Degradation) and PID(Potential Induced Degradation) are strictly eliminated to ensure higher actual yield during lifetime.



**Mechanical Strength**

Tempered glass and reinforced frame design withstand rigorous weather conditions such as heavy snow and strong wind.



**Reliable Warranty**

Global brand with powerful financial strength provide reliable 25-year warranty.



**Corrosion Resistant**

Various tests under harsh environmental conditions such as ammonia and salt-mist passed.



**UL / VDE Test Labs**

Hyundai's R&D center is an accredited test laboratory of both UL and VDE.

**Hyundai's Warranty Provisions**



- 25-Year Product Warranty
- On materials and workmanship



- 25-Year Performance Warranty
- Initial year: 98.0%
- Linear warranty after second year: with 0.55%p annual degradation, 84.8% is guaranteed up to 25 years

**About Hyundai Energy Solutions**

Established in 1972, Hyundai Heavy Industries Group is one of the most trusted names in the heavy industries sector and is a Fortune 500 company. As a global leader and innovator, Hyundai Heavy Industries is committed to building a future growth engine by developing and investing heavily in the field of renewable energy.

As a core energy business entity of HHI, Hyundai Energy Solutions has strong pride in providing high-quality PV products to more than 3,000 customers worldwide.

**Certification**



## Electrical Characteristics

		Mono-Crystalline Module (HiE-S VI)		
		470	475	480
Nominal Output (P <sub>mpp</sub> )	W	470	475	480
Open Circuit Voltage (V <sub>oc</sub> )	V	46.4	46.5	46.6
Short Circuit Current (I <sub>sc</sub> )	A	13.04	13.10	13.16
Voltage at P <sub>max</sub> (V <sub>mpp</sub> )	V	38.6	38.7	38.8
Current at P <sub>max</sub> (I <sub>mpp</sub> )	A	12.18	12.27	12.37
Module Efficiency	%	20.1	20.3	20.5
Cell Type	-	PERC Mono-Crystalline Silicon Shingled		
Maximum System Voltage	V	1,500		
Temperature Coefficient of P <sub>max</sub>	%/°C	-0.34		
Temperature Coefficient of V <sub>oc</sub>	%/°C	-0.27		
Temperature Coefficient of I <sub>sc</sub>	%/°C	0.04		

\*All data at STC (Standard Test Conditions). Above data may be changed without prior notice.

## Mechanical Characteristics

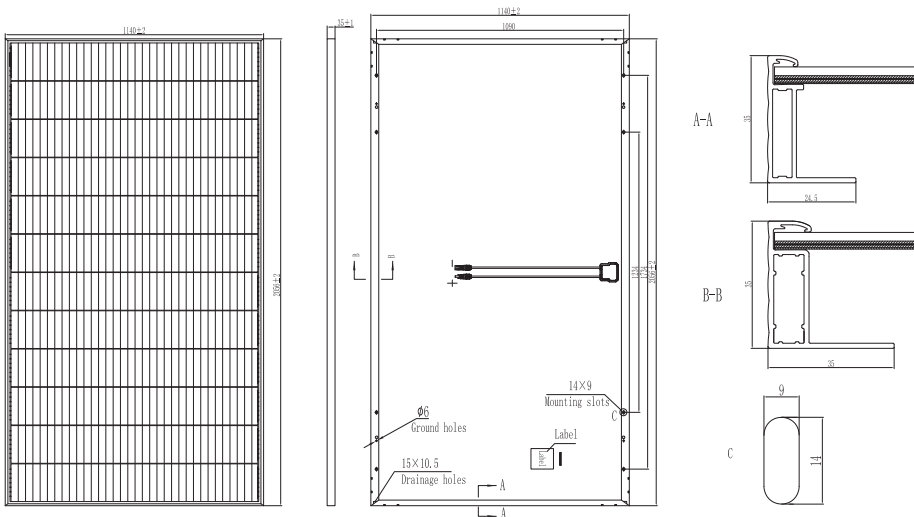
Dimensions	2,056 × 1,140 × 35 / 40mm (L × W × H)		
Weight	25kg		
Solar Cells	408 cells, PERC Mono-crystalline Shingled (166 × 166mm)		
Output Cables	Length 1,200mm, 1×4mm <sup>2</sup>	Connector	Compatible with MC4
Junction Box	Rated current : 20A, IP67, TUV&UL		
Construction	Front Glass : White toughened safety glass, 3.2mm Encapsulation : EVA (Ethylene-Vinyl-Acetate)		
Frame	Anodized aluminum		

## Installation Safety Guide

- Only qualified personnel should install or perform maintenance.
- Be aware of dangerous high DC voltage.
- Do not damage or scratch the rear surface of the module.
- Do not handle or install modules when they are wet.

Nominal Operating Cell Temperature	42.3 ± 2°C
Operating Temperature	-40 ~ 85°C
Maximum System Voltage	DC 1,500 / 1,000 (IEC) DC 1,000 (UL)
Maximum Reverse Current	20A
Maximum Surface Load Capacity	Front 5,400 Pa Rear 2,400 Pa

## Module Diagram (unit : mm)



## I-V Curves

